

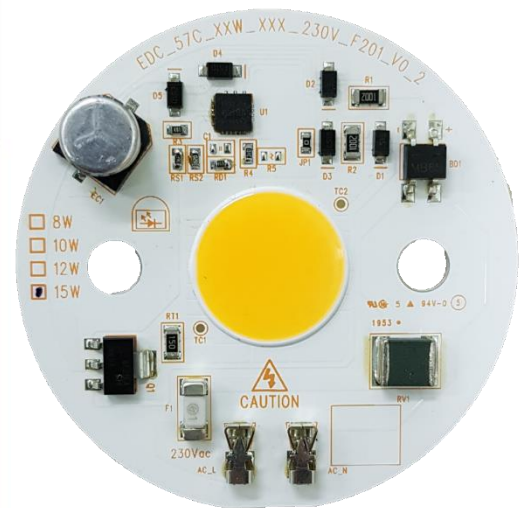
EDC F2 Series

Preliminary

Flicker Free
Low SVM

EDC/57C/12W/XXX/230V/F201

- Compatible with most TRIAC dimmers
- High Power Factor (>0.95)
- Low THD (<30%)
- Zhaga Standard Mounting Holes
- 60mA Inrush current
- No photo-biological hazard (RG1)
- Uniform Full Dimming
- Percent Flicker (<5%)
- SVM (<0.1)



EggDrop®

1. Product Description

* Description

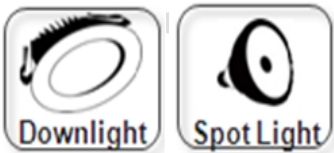
- The EDC(Egg Drop COB) series module is designed for the high power operation to get the high flux output applications.
- It incorporates the state of the art SMD LEDs with high reliability and semiconductor AC direct drive ICs.
- It is ideal for the indoor or down light applications.

* Features

- High performance, High brightness
- No emission of harmful short wavelength light(No UV radiation)
- High power conversion efficiency(>0.85)
- High power factor (>0.95)
- Low THD($\leq 30\%$)
- Low EMI
- RoHS compliant
- No photo-biological hazard –Group 1 (Low risk) (RG1)
- Starting current 53 [mA] @ 60ms
- Percent Flicker (<5%)
- SVM (<0.1)

* Applications

- Down Light (Indoor Lighting)
- Spot Light



2. Absolute Maximum Ratings

Parameters	Symbol	Min Value	Max Value	Unit
Maximum power dissipation	Pd	-	13.2	W
Maximum operation voltage	Vop	-	250	V
Operation temperature	Top	-40	+85	°C
Storage temperature	Tst	-40	+100	°C

- Operation temperature is not related to the lifetime.

3. Product Name Method

(ex. Eggdrop)

Product Family	PCB Size/shape		Power	CRI+CCT		Input Voltage	Management Code				Version
EDC	57	C	XXW	X	XX	XXXV	F	2	0	1	V0_1
'EDC'=EggDrop	Ø33	'C'=Circular	10W	'7'=80 ↑	'27'=2700K	'120V'=120Vac					
'DLM'=DownLight	Ø38	'R'=Rectangular	15W	'8'=80 ↑	'30'=3000K	'220V'=220Vac					
	Ø47	'D'=Donut	ETC.	'9'=80 ↑	'35'=3500K	'230V'=230Vac					
	Ø57	ETC.			'40'=4000K	ETC.					
	Ø80				'50'=5000K						
'LNM'=Linear Bar		280X20			'57'=5700K						
		560X20									

1) Additional explanation

Product Section		Product Description PCB Size>Shape>Watt>CRI+CCT>InputVoltage>Management Code
EggDrop	EDC	EDC_57C_XXW_XXX_XXXV_F201_V0_1
DownLight	DLM	DLM_80D_XXW_XXX_XXXV_A101_V0_1
Linear Bar	LNM	LNM_280X20_XXW_XXX_XXXV_C101_V0_1

4. Electro-optical Characteristics (Tc=25°C & 55°C.)

Parameters	Symbol	Tc = 25°C			Tc = 55°C			Unit	Condition
		Min.	Typ.	Max.	Min.	Typ.	Max.		
Luminous Flux	Φ_v	1043	1159	-	996	1107	-	lm	2700K,CRI80
		1134	1260	-	1083	1203	-		3000K,CRI80
		1157	1285	-	1105	1227	-		3500K,CRI80
		1179	1310	-	1126	1251	-		4000K,CRI80
		1208	1342	-	1153	1282	-		5000K,CRI80
		1202	1336	-	1148	1275	-		5700K,CRI80
		897	997	-	857	952	-		2700K,CRI90
		975	1084	-	931	1035	-		3000K,CRI90
		995	1105	-	950	1056	-		3500K,CRI90
		1014	1127	-	969	1076	-		4000K,CRI90
		1039	1154	-	992	1102	-		5000K,CRI90
		1034	1149	-	987	1097	-		5700K,CRI90
Efficiency	lm/W	87	97	-	83	92	-	lm / W	2700K,CRI80
		95	105	-	90	100	-		3000K,CRI80
		96	107	-	92	102	-		3500K,CRI80
		98	109	-	94	104	-		4000K,CRI80
		101	112	-	96	107	-		5000K,CRI80
		100	111	-	96	106	-		5700K,CRI80
		75	83	-	71	79	-		2700K,CRI90
		81	90	-	78	86	-		3000K,CRI90
		83	92	-	79	88	-		3500K,CRI90
		85	94	-	81	90	-		4000K,CRI90
		87	96	-	83	92	-		5000K,CRI90
		86	96	-	82	91	-		5700K,CRI90

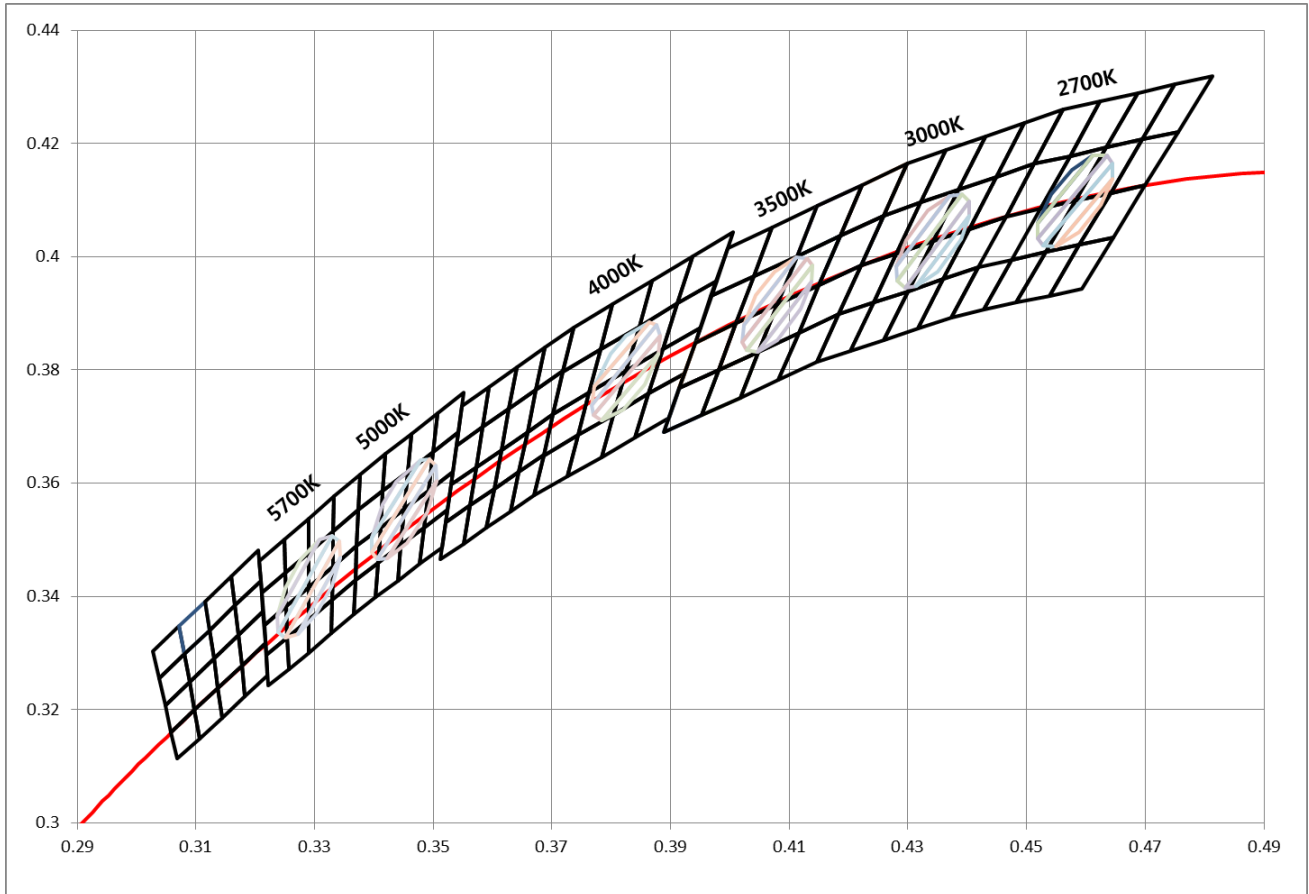
(1) At 220~230Vac, Tc = 25°C & 55°C

(2) Φ_v is the total luminous flux output measured with an integrated sphere.- Measurement accuracy : CRI(±3), Φ_v (±3%), Vf(±3.0V)

Viewing Angle FWHM	2θ1/2	110	120	130	deg	Vop=220~230V
Operation Voltage	Vop	220 ~ 230V			Vac	
Power Dissipation	Pd	10.8	12.0	13.2	W	Vop=220~230V
Rated Current	Ira	52	55	-	mA	Pd=12W
Operation Frequency	Fop	50 / 60			Hz	Vop=220~230V
Power Factor	PF	Over 0.95			V	Vop=220~230V
Current THD	ATHD	Less than 30%				Vop=220~230V
Percent Flicker	%	Less than 5%				Vop=220~230V
SVM		Less than 0.1				Vop=220~230V

5. CIE Chromaticity Diagram

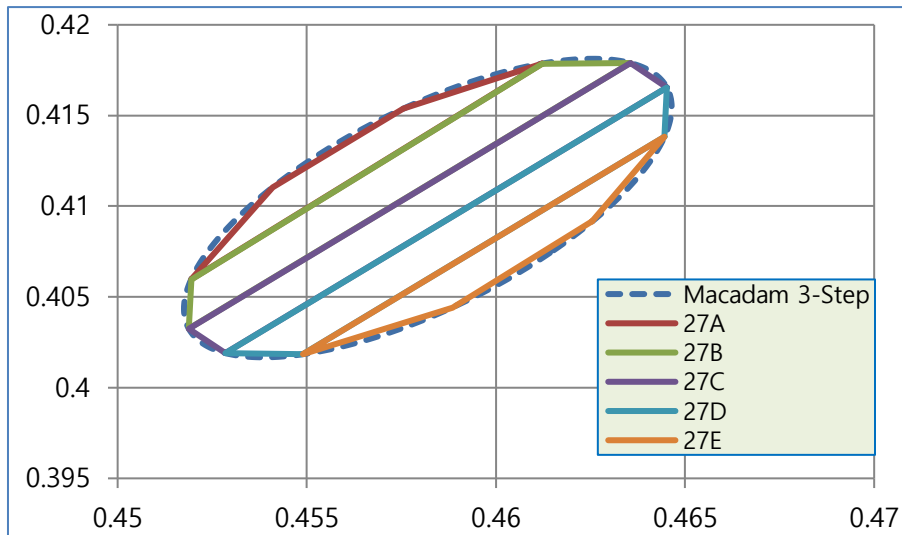
※ Correlated Color Temperature is derived from the CIE 1931 Chromaticity diagram.



(1) Chromaticity coordinate groups are measured with an accuracy of ± 0.01

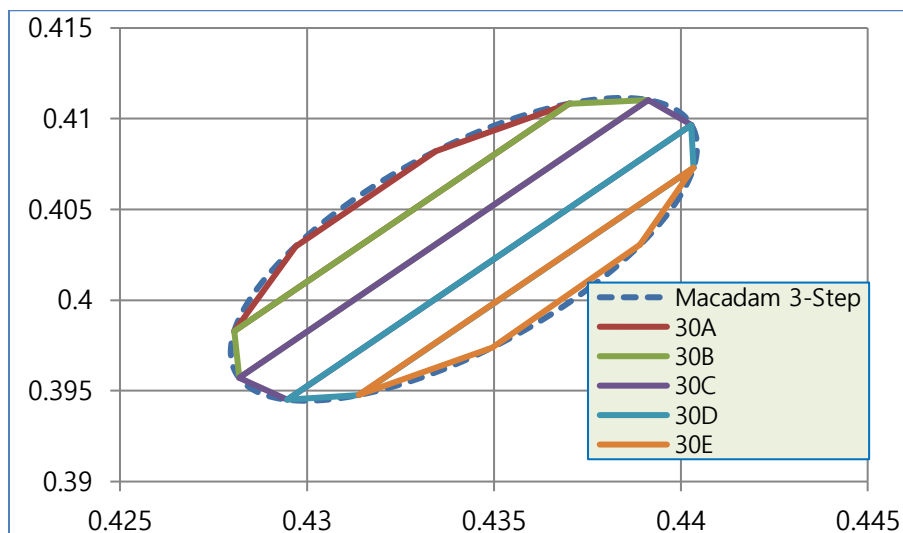
6. Chromaticity Coordinates

6-1. 2700K



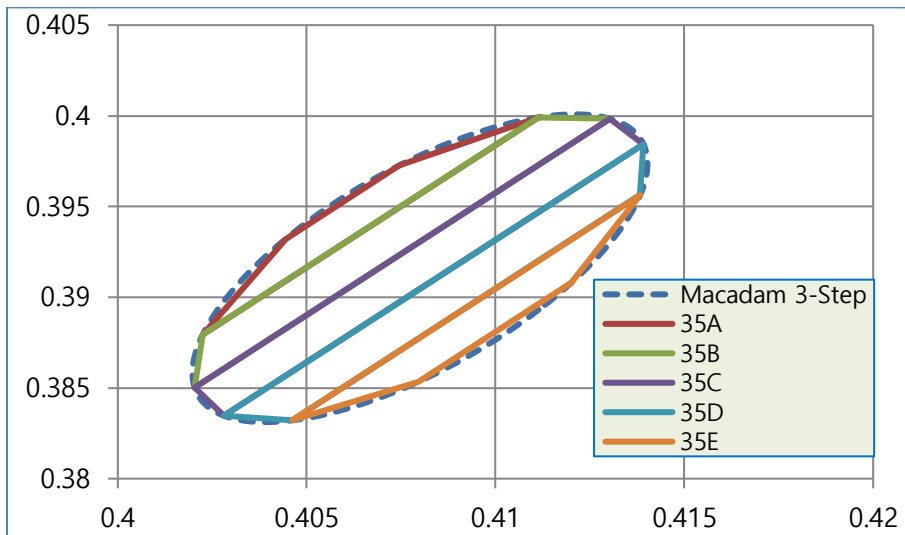
27A		27B		27C		27D		27E	
X	Y	X	Y	X	Y	X	Y	X	Y
0.4612	0.4179	0.4636	0.4179	0.4645	0.4165	0.4645	0.4138	0.4625	0.4092
0.4576	0.4154	0.4612	0.4179	0.4636	0.4179	0.4645	0.4165	0.4645	0.4138
0.4541	0.4110	0.4519	0.4060	0.4519	0.4033	0.4528	0.4019	0.4549	0.4018
0.4519	0.4060	0.4519	0.4033	0.4528	0.4019	0.4549	0.4018	0.4588	0.4044
0.4612	0.4179	0.4636	0.4179	0.4645	0.4165	0.4645	0.4138	0.4625	0.4092

6-2. 3000K



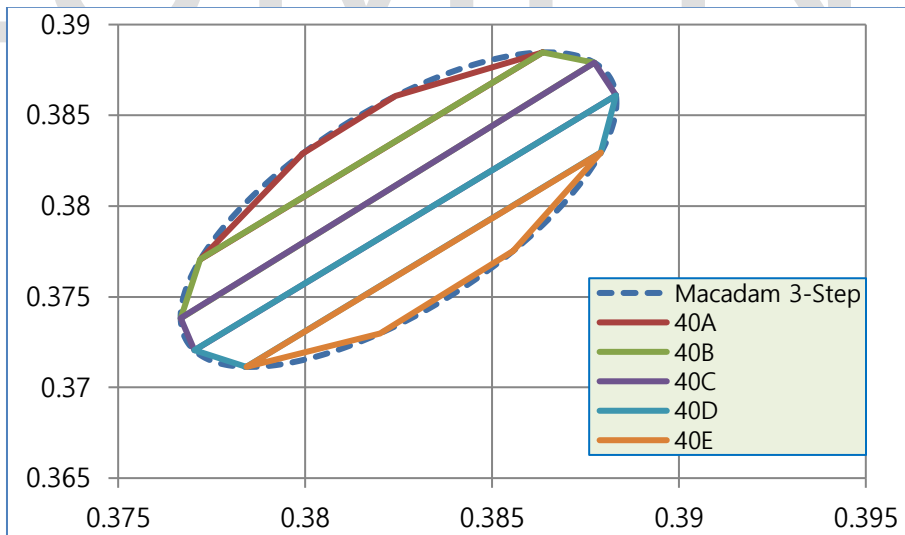
30A		30B		30C		30D		30E	
X	Y	X	Y	X	Y	X	Y	X	Y
0.4370	0.4108	0.4391	0.4110	0.4403	0.4097	0.4403	0.4073	0.4389	0.4031
0.4334	0.4082	0.4370	0.4108	0.4391	0.4110	0.4403	0.4097	0.4403	0.4073
0.4297	0.4030	0.4281	0.3983	0.4282	0.3957	0.4295	0.3945	0.4314	0.3948
0.4281	0.3983	0.4282	0.3957	0.4295	0.3945	0.4314	0.3948	0.4350	0.3974
0.4370	0.4108	0.4391	0.4110	0.4403	0.4097	0.4403	0.4073	0.4389	0.4031

6-3. 3500K



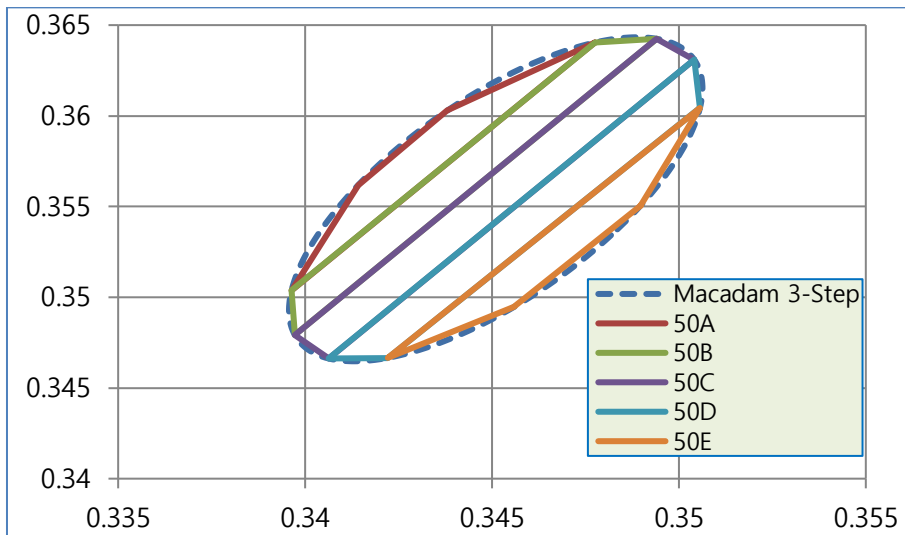
35A		35B		35C		35D		35E	
X	Y	X	Y	X	Y	X	Y	X	Y
0.4111	0.3999	0.4130	0.3998	0.4139	0.3984	0.4138	0.3956	0.4120	0.3908
0.4075	0.3973	0.4111	0.3999	0.4130	0.3998	0.4139	0.3984	0.4138	0.3956
0.4044	0.3932	0.4023	0.3879	0.4020	0.3850	0.4028	0.3835	0.4046	0.3832
0.4023	0.3879	0.4020	0.3850	0.4028	0.3835	0.4046	0.3832	0.4080	0.3853
0.4111	0.3999	0.4130	0.3998	0.4139	0.3984	0.4138	0.3956	0.4120	0.3908

6-4. 4000K



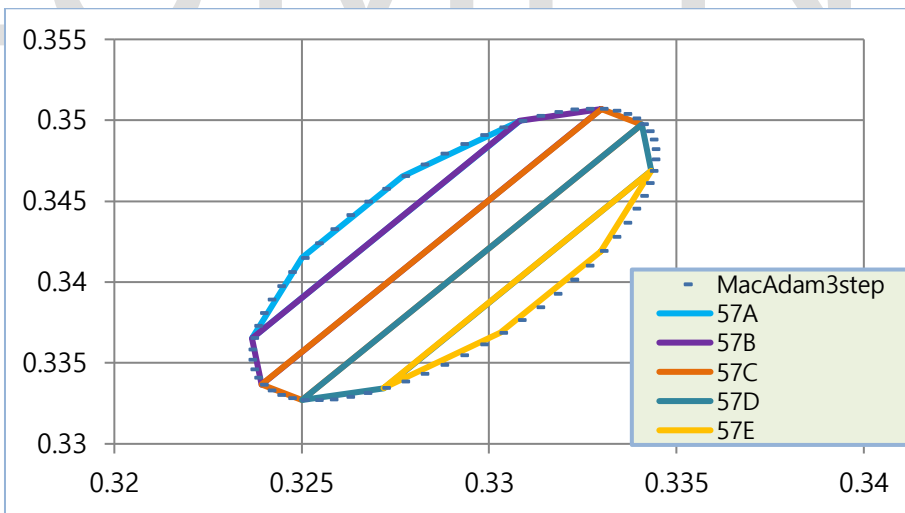
40A		40B		40C		40D		40E	
X	Y	X	Y	X	Y	X	Y	X	Y
0.3864	0.3885	0.3877	0.3879	0.3883	0.3861	0.3879	0.3829	0.3856	0.3775
0.3824	0.3861	0.3864	0.3885	0.3877	0.3879	0.3883	0.3861	0.3879	0.3829
0.3799	0.3829	0.3772	0.3771	0.3767	0.3738	0.3770	0.3720	0.3784	0.3711
0.3772	0.3771	0.3767	0.3738	0.3770	0.3720	0.3784	0.3711	0.3820	0.3730
0.3864	0.3885	0.3877	0.3879	0.3883	0.3861	0.3879	0.3829	0.3856	0.3775

6-5. 5000K



50A		50B		50C		50D		50E	
X	Y	X	Y	X	Y	X	Y	X	Y
0.3478	0.3640	0.3494	0.3642	0.3504	0.3631	0.3506	0.3604	0.3490	0.3550
0.3438	0.3603	0.3478	0.3640	0.3494	0.3642	0.3504	0.3631	0.3506	0.3604
0.3414	0.3562	0.3396	0.3504	0.3397	0.3479	0.3406	0.3466	0.3422	0.3467
0.3396	0.3504	0.3397	0.3479	0.3406	0.3466	0.3422	0.3467	0.3456	0.3495
0.3478	0.3640	0.3494	0.3642	0.3504	0.3631	0.3506	0.3604	0.3490	0.3550

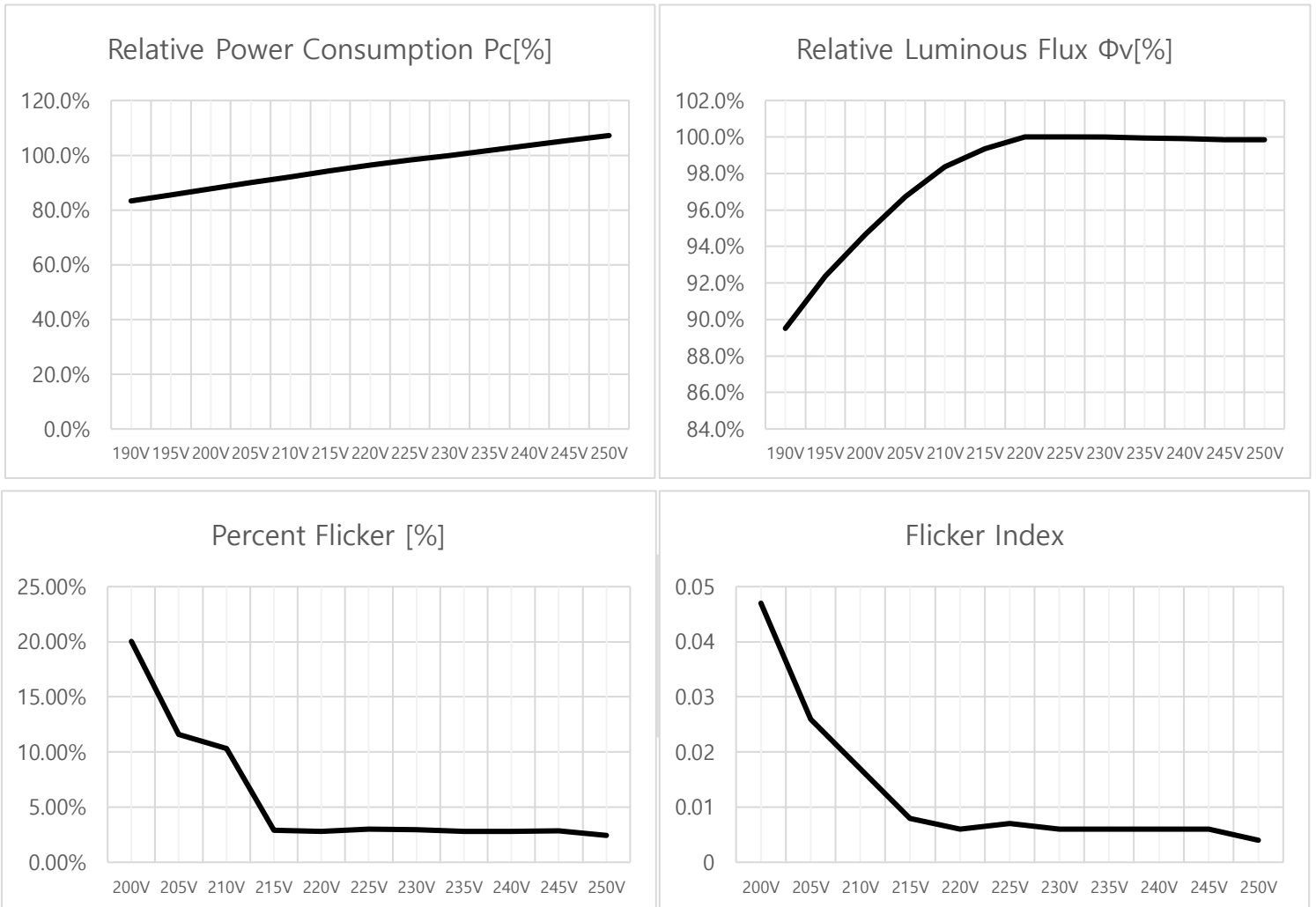
6-6. 5700K



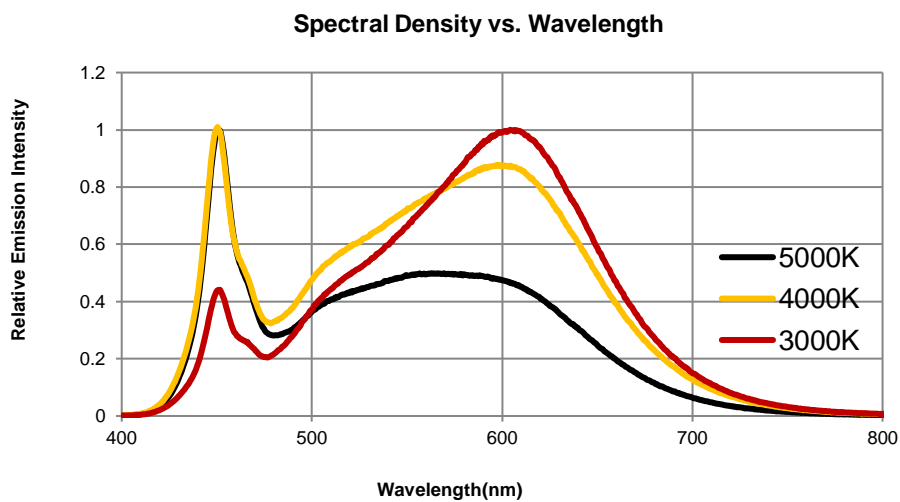
57A		57B		57C		57D		57E	
X	Y	X	Y	X	Y	X	Y	X	Y
0.3308	0.3500	0.3330	0.3507	0.3341	0.3497	0.3343	0.3469	0.3330	0.3419
0.3277	0.3465	0.3308	0.3500	0.3330	0.3507	0.3341	0.3497	0.3343	0.3469
0.3250	0.3415	0.3237	0.3365	0.3239	0.3337	0.3250	0.3327	0.3272	0.3334
0.3237	0.3365	0.3239	0.3337	0.3250	0.3327	0.3272	0.3334	0.3303	0.3369
0.3308	0.3500	0.3330	0.3507	0.3341	0.3497	0.3343	0.3469	0.3330	0.3419

7. Characteristic Graphs

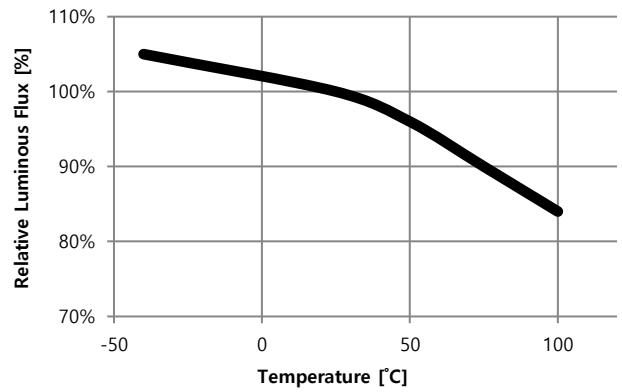
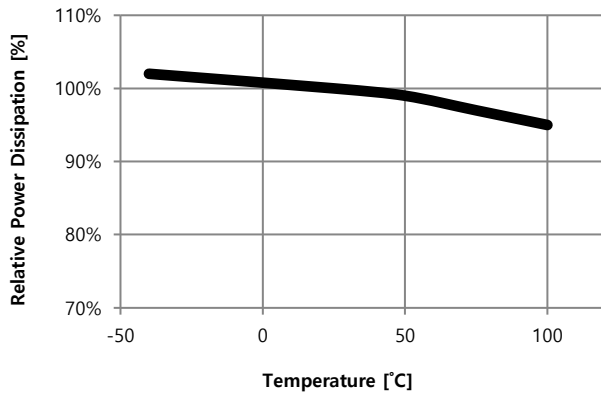
7-1 Voltage Characteristics(Ta=25°C)



7-2 Spectrum Characteristics(Ta=25°C)

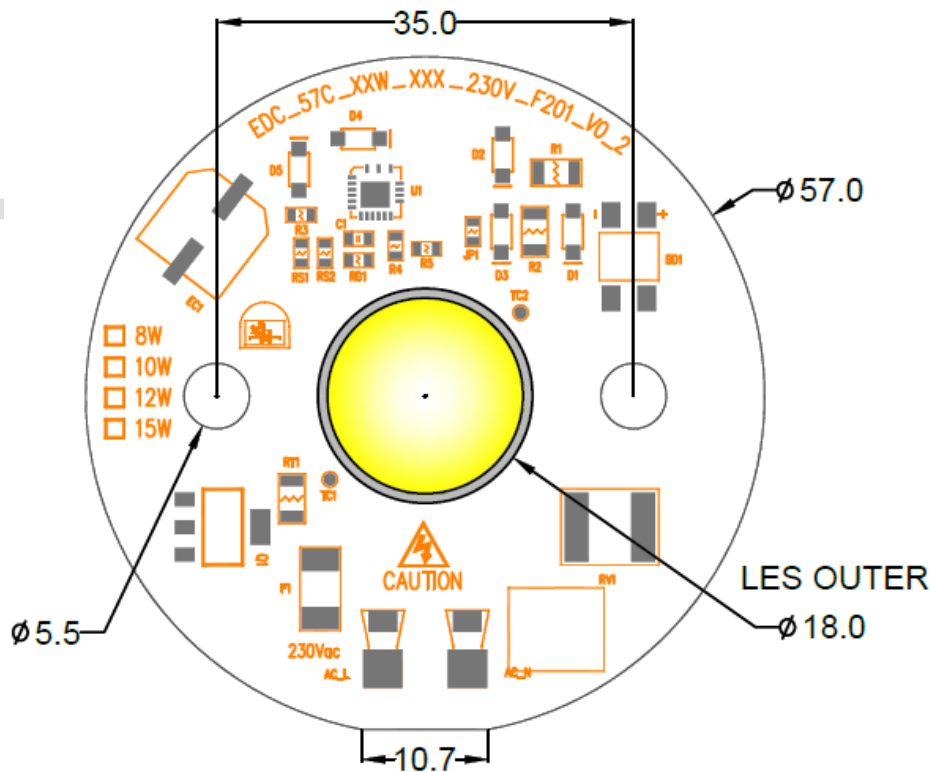


7-3 Temperature Characteristics



8. Outline Dimensions

8-1 PCB Dimensions

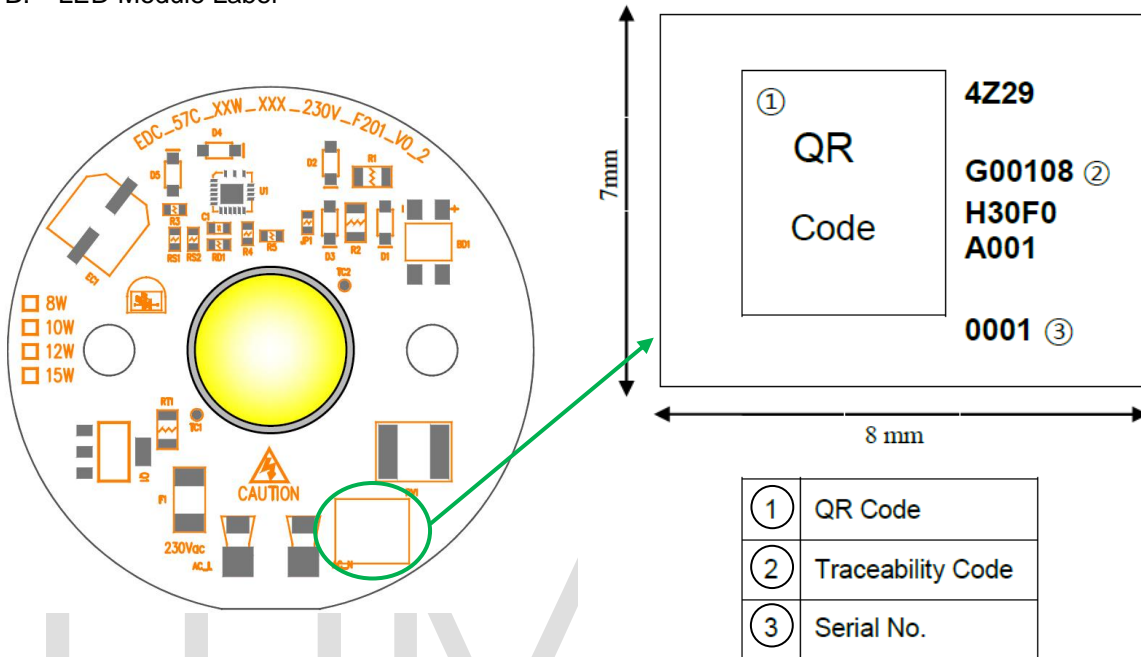


Unit : mm

- 1) Outline Diameter : 57Φ , Height : 7.6mm (Include PCB)
- 2) Tolerance - All measurements are ± 0.2 mm unless otherwise indicated.

9. EDC Module Marking

- A. Information Identification by report on the PCB (Silk)
 - Module Identification Code
- B. LED Module Label



C-1 Traceability Code Table

No	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
Marking	4	8	1	5	T	9	9	9	1	8	H	3	0	C	0	A	0	0	1	0	0	0	1
Meaning	SMT Year/Month/Day				SMT Site	Group No.			Watt	CRI	CCT	Volt	Default	LOT Serial No.				SMT Serial No.					
Ciphers	4				1	3			2	1	2	1		4				4					
How to Use	1st: Last No. of Year 2nd: Month (1~9,X,Y,Z) 3rd~4th: Day				T: PST	999			18	H	30	C		A001				0001					

C-2 Traceability Code Marking Table

SMT Year/Month

code	Year
4	2014
5	2015
6	2016

Month	1	2	3	4	5	6	7	8	9
Code	1	2	3	4	5	6	7	8	9
Month	10	11	12						
Code	X	Y	Z						

SMT Day

Day	1	2	3	4	5	6	7	8	9	10	11
Code	01	02	03	04	05	06	07	08	09	10	11
Day	12	13	14	15	16	17	18	19	20	21	22
Code	12	13	14	15	16	17	18	19	20	21	22
Day	23	24	25	26	27	28	29	30	31		
Code	23	24	25	26	27	28	29	30	31		

SMT Site

SMT Site	D	L	B	K	Y	W	H	G	T
Code	1 st Vendor	2 nd Vendor	3 rd Vendor	4 th Vendor	5 th Vendor	6 th Vendor	7 th Vendor	8 th Vendor	9 th Vendor

Watt

Watt	1	2	3	4	5	6	7	8	9	10	...	99
Code	01	02	03	04	05	06	07	08	09	10	...	99
Watt	100	101	...	110	111	...	330	331	...	338	339	etc.
Code	A0	A1	...	B0	B1	...	Z0	Z1	...	Z8	Z9	ZZ

* AO:100, B0:110, C0:120, D0:130, E0:140, F0:150, G0:160, H0:170, J0:180, K0:190, L0:200, M0:210
 N0:220, P0:230, Q0:240, R0:250, S0:260, T0:270, U0:280, V0:290, W0:300, X0:310, Y0:320, Z0:330

CRI

CRI	Under 70	Min 70	Min 75	Min 80	Min 85	Min 90
Code	L	N	M	H	V	U

CCT

CCT	2700K	3000K	3500K	4000K	4500K	5000K	5700K	6500K
Code	27	30	35	40	45	50	57	65

Volt

Volt	100V	110V	120V	200V	220V	230V	240V	250V	277V	347V	DC	etc.
Code	A	B	C	D	E	F	G	H	J	K	X	Z

10. Package And Marking Of Product

A. Tray Information

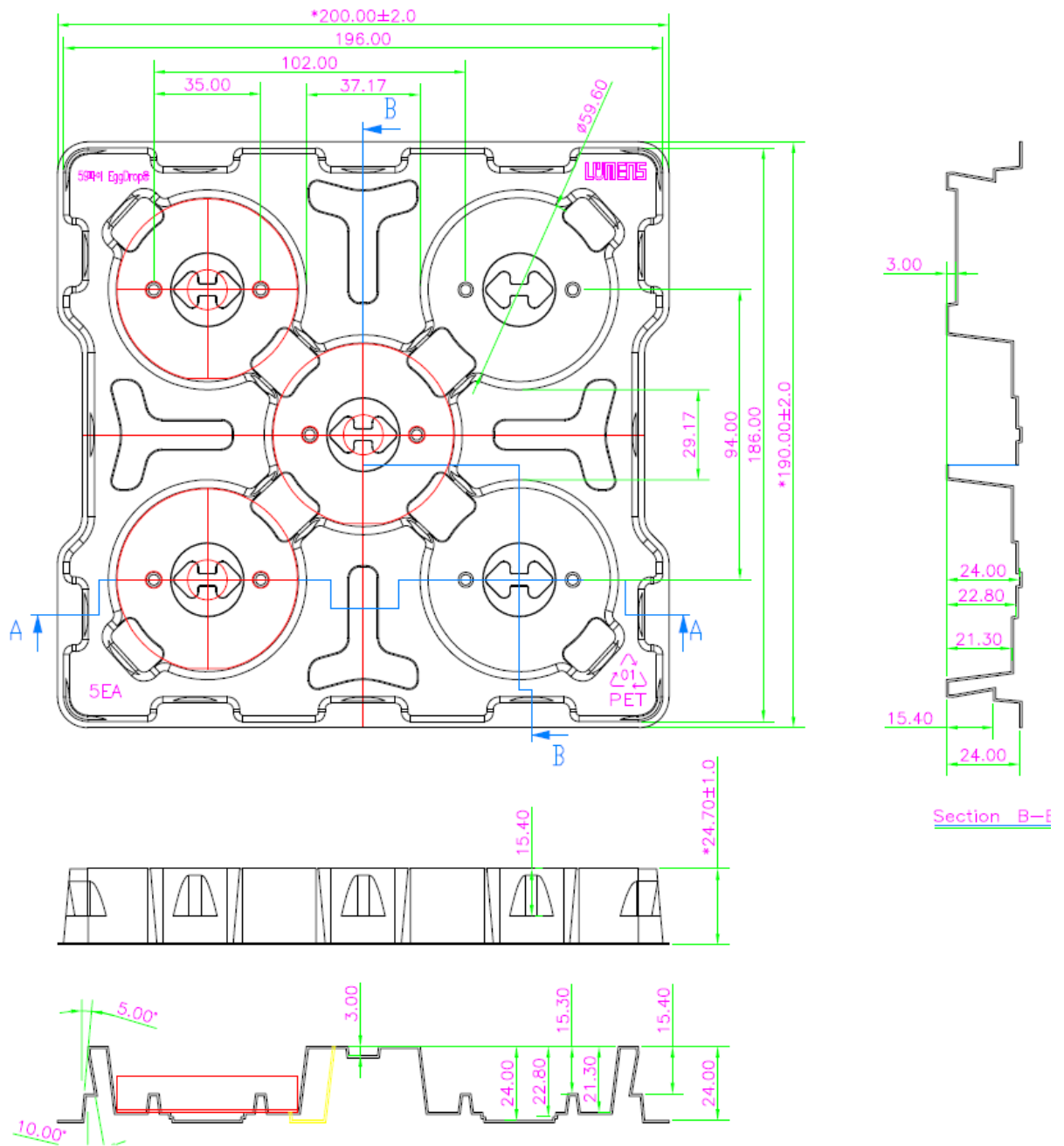
Size : 200mm x 190mm x 24.0mm

Color : Clear

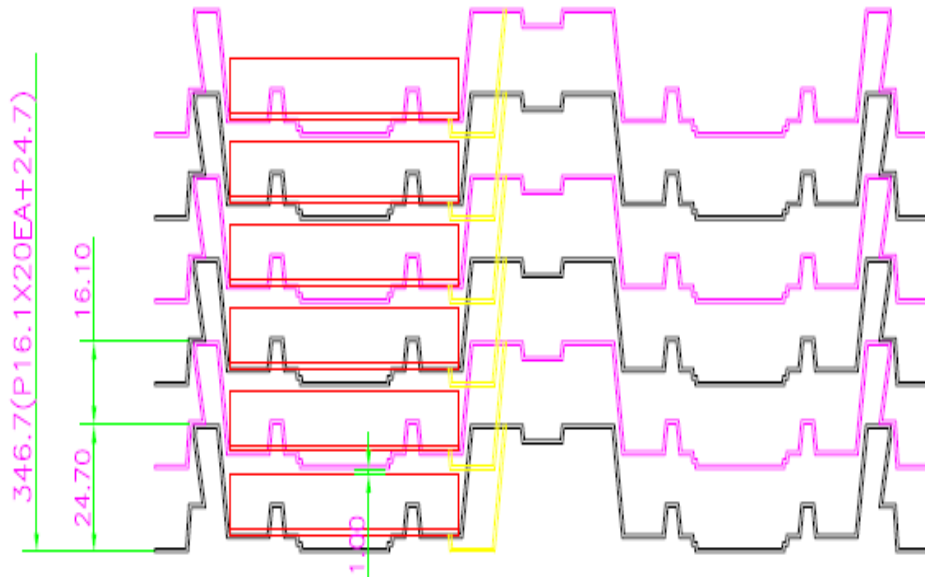
Surface Resistivity : $10^6 \sim 10^9 \Omega/Sq.$

B. Package

5 pcs are packed in one tray.



- Side view -

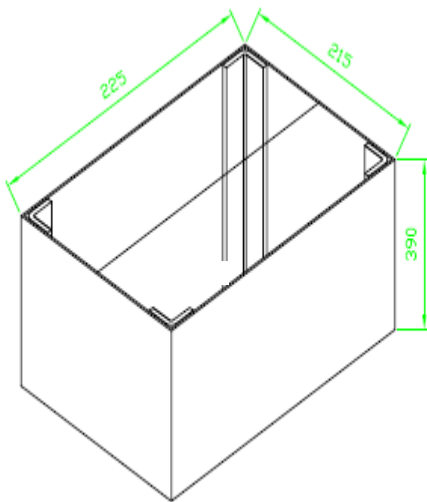


Stack up 21 Layers

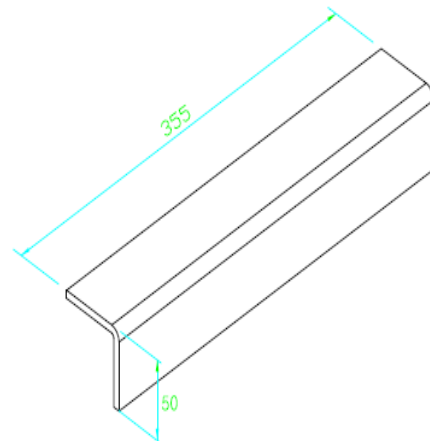
– Packing Tray –

A. Box Packing Specifications

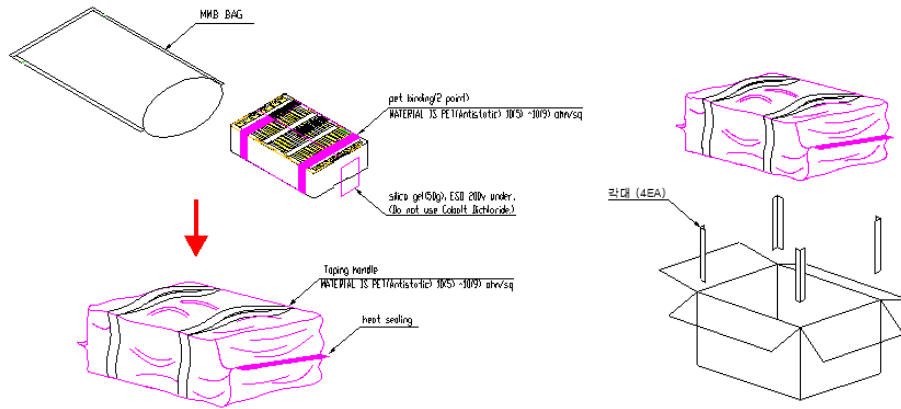
Tray products (numbers of products are 5 pcs) packed.
 There is no product on the top tray
 21 Tray (total maximum number of products are 100pcs) packed in a box.



225 X 215 X 390 mm

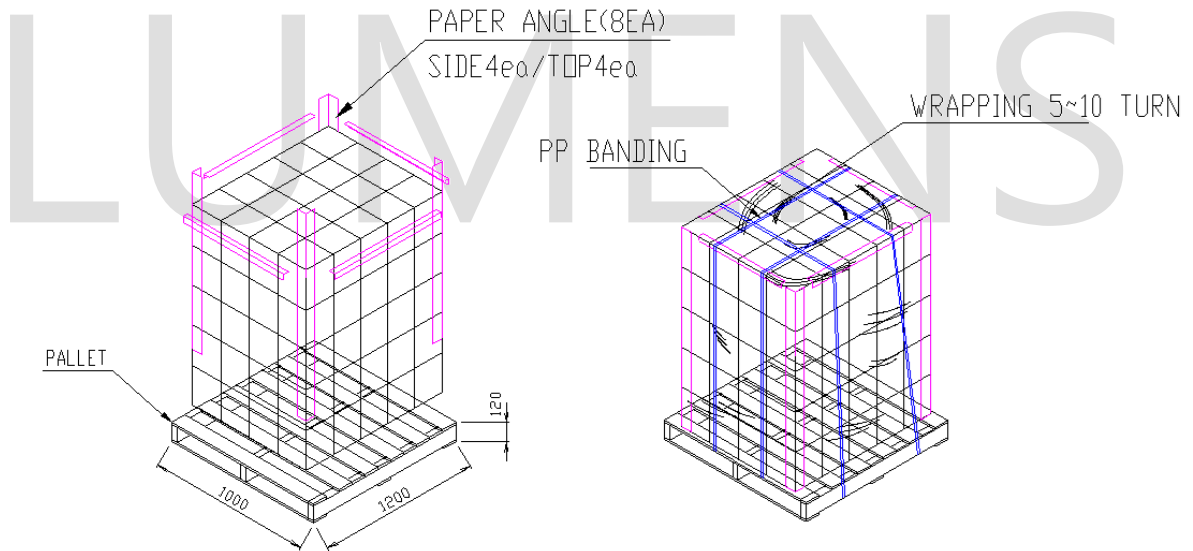


50 X 50 X 355 mm



B. Pallet Loading

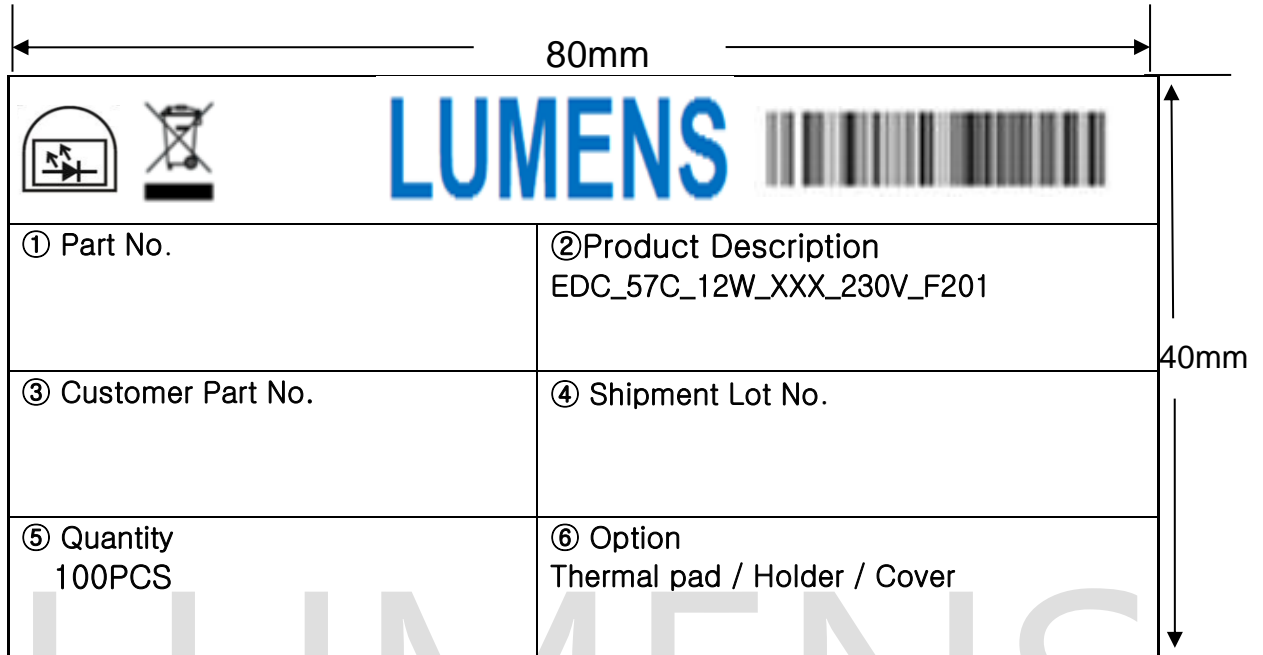
Box is stacked by 4 layers on the Pallet.
Each layer has 20 boxes



Size : 1,000mm(W) X 1,200mm(L) X 1,560mm(H)

C. BOX Label

Specifying Customer, Model, Customer Part No, Lot No, Quantity
 On both trays and boxes, the same label is attached.



<Example>

- X : CRI (80CRI=8, 90CRI=9) ,
- XX : CCT (2700K=27, 3000K=30 , 3500K=35, 4000K=40, 5000K=50, 5700K=57)
- 2XXV : Input Voltage (220Vac=220V, 230Vac=230V)

1. PART No
2. Model Name.
3. Customer Part NO
4. Shipment Lot No.
5. Quantity.

D. Shipment Lot No. Indication

No	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	
Marking	C	G	X	-	1	0	0	2	0	2	-	A	0	0	1	
Meaning	COB	SMT Site	Default	Default	Packing Year/Month/Day						Default	Default	Packing serial No.			
Ciphers	1	1			6								3			
How to Use	C : COB	G : K2			1st~2nd : Last two digits of Year 3rd~4th : Month(01~12) 5th~6th : Day(01~31)								001			

11. Cautions

- ◆ The LED Module itself and all its components may not be mechanically stressed.
- ◆ Make sure proper discharge prior to starting work.
- ◆ DO NOT touch any of the circuit board, components or terminals with body or metal while circuit is active.
- ◆ Installation of LED Module needs to be made with regard to all applicable electrical and safety standards. Only qualified personnel should be allowed to perform installation.
- ◆ DO NOT add or change wires while circuit is active.
- ◆ DO NOT make any modification on module.
- ◆ DO NOT use adhesives to attach the LED that outgas organic vapor.
- ◆ DO NOT use together with the materials containing Sulfur.
- ◆ The LED Module needs to be mounted on a heat sink providing adequate thermal dissipation.
- ◆ DO NOT exceed the values given in this specification
- ◆ Be cautious when soldering to board so as not to create a short between different trace patterns.
- ◆ Keep cautions not to apply higher voltage above the maximum rating. Otherwise damage may occur.
- ◆ Pay attention not to exceed the maximum operation temperature of 85°C at the Tc1 Point when the modules are used in an enclosed environment.
(Tc1 Temperature Condition $\leq 85^{\circ}\text{C}$)
(Tc1 + 30°C \doteq Maximum LES temperature(Tj)) : Depends on specification of heat sink
- ◆ DO NOT assemble in conditions of high moisture and/or oxidizing gas such as Cl, H₂S, NH₃, SO₂, NO_x, etc.
- ◆ The module should also not be installed in end equipment without ESD (Electrical Static Discharge) protection.
- ◆ Damage by corrosion will not be allowed as defect claim. Lumens LED Module is recommended for Indoor use only.
- ◆ Great care should be taken not to see directly the operated lighting LED. If not the intense light should cause the damage to eye. Use proper goggles to protect your eyes during operation.
- ◆ Long time exposure to sunlight or UV can cause the lens to discolor.
- ◆ Moisture-Proof package
 1. When moisture is absorbed into the LED light engine it may vaporize and expand products during manufacturing. There is a possibility that this may cause exfoliation of the contacts and damage to the optical characteristics of the LEDs. For this reason, the moisture-proof pack is used to keep moisture to a minimum in the package.
 2. A pack of a moisture-absorbent material (silica gel) is inserted into the shielding bag. The silica gel changes its color from blue to pink as it absorbs moisture.
- ◆ Storage Conditions
 1. Before opening the package: The LED light engines should be kept at 30°C or less and 90% RH or less. The LED light engines should be used within a year. When storing the LED light engines, moisture-proof packaging with moisture-absorbent material (silica gel) is recommended.
 2. After opening the package: The LED light engines should be kept at 30°C or less and 70% RH or less. The LEDs should be soldered within 168 hours (7 days) after opening the package. If unused LED light engines remain, they should be stored in moisture-proof packages, such as sealed containers with packages of moisture-absorbent material (silica gel). It is also recommended to return the LED light engines to the original moisture-proof bag and to reseal the moisture-proof bag again.
 3. Please avoid rapid transitions in ambient temperature, especially in high humidity environments where condensation can occur.
- ◆ Basic insulation is based on 240Vac.



NOTE :

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